

## Summary

MIC Group offers Electrical Discharge Machining (EDM) as part of our specialty services. EDM uses an electrical discharge or spark to remove material and is typically applied to complex dimensional shapes. This method is especially well-suited for cutting intricate contours or delicate cavities that would be difficult to produce with a grinder, an end mill or other cutting tools. In addition Material Hardness has little to no impact on its effectiveness and can be applied to any material that is electrically conductive. MIC Group has a dedicated EDM Department that supports all of our Precision Machining Services as well as EDM specific requirements from our customers. We operate both Wire and Plunge EDM.

## Specifications

Type	Wire	Plunge
Max Tank Height	16.5"	17.7"
Working Envelope	33" x 22" x 18"	43" x 32" x 18"
Open Height Min	1.0"	1.0"
Open Height Max	16.5"	17.7"

